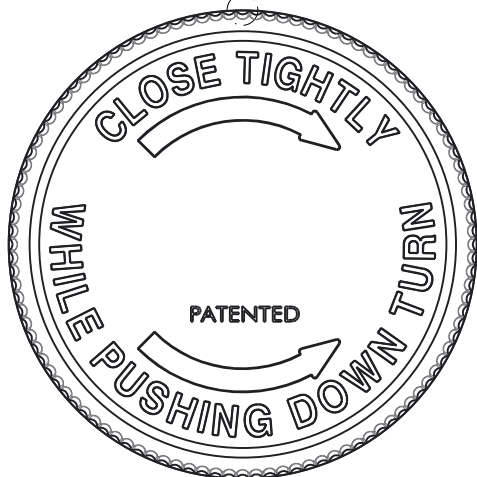


DESCRIPTION	MATERIAL	WEIGHT (REF)
24mm-400 OUTER CLOSURE - TEXT	POLYPRO	2.2g
24mm-400 INNER CLOSURE	POLYPRO	2.1g

SEE DECORATION DETAIL



NOTES:

DIAMETERS TO BE TAKEN AS AVERAGE

8 TPI THREAD CONSTRUCTION

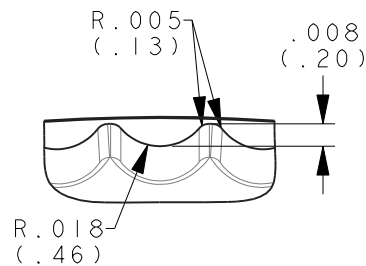
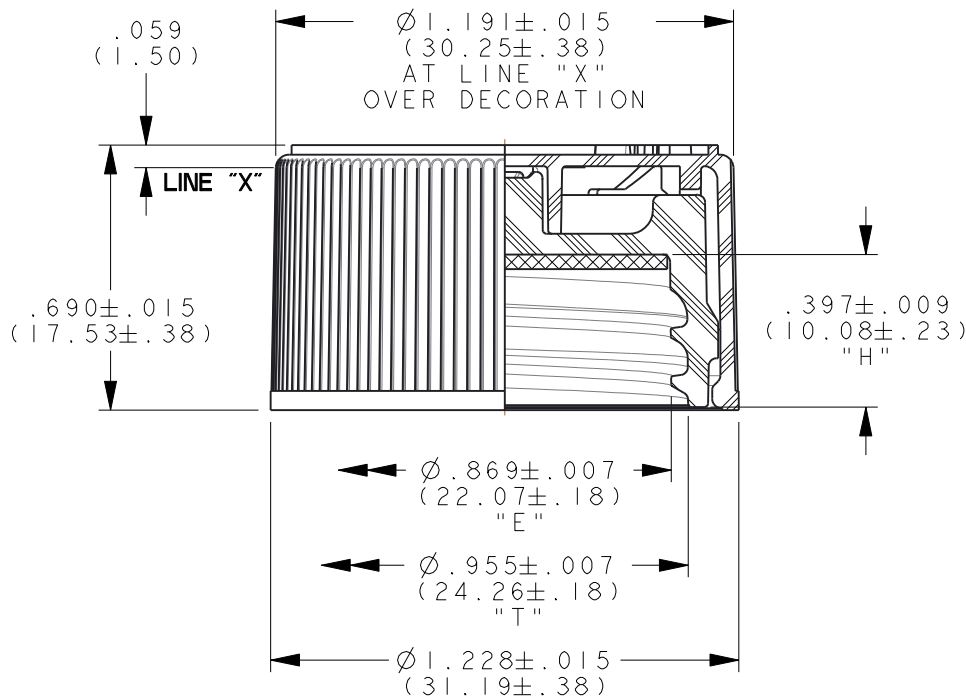
SEE DRAWING QIM-500-A105 FOR SPECIAL FINISH CONSIDERATIONS

SUGGESTED APPLICATION TORQUE:
12-17 IN-LBS (1.4-1.9 N-M)

CAVITY NUMBER TO APPEAR ON INSIDE TOP SURFACE OF BOTH OUTER AND INNER CLOSURES

ENGLISH DIMENSIONS IN INCHES
METRIC DIMENSIONS IN (mm)

SUPERSEDES DWG# K7021 AND QIM-500-A91

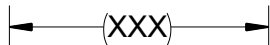


DECORATION DETAIL

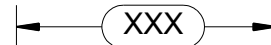
REFERENCE ONLY
SCALE 15:1

108 EQUALLY SPACED CUTS

REV. A - 2/12/2018 - EPH
#RCT170564



REFERENCE DIMENSIONS ARE NOT INSPECTED AND NO TOLERANCE APPLIED



INSPECTION DIMENSIONS ARE VERIFIED WITH TOLERANCE

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION



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SIZE AND STYLE: CR24400FXUS	DRAWING TYPE: CUSTOMER
DESCRIPTION: 24mm-400 CR4 CHILD RESISTANT CLOSURE W/ TEXT INSTRUCTIONS	
DRAWING NO: QIM-500-A128	PROJECT NO:
CREATED BY: L BROZELL	CREATION DATE: 09/27/11
DRAWING REVISION: A	SHEET 1 of 1
SCALE: 2:1	SHEET SIZE A

HS035//35WLP

- HS035//35WLP is a two-piece, pulp backed, induction heat seal and liner with an ethylene vinyl acetate based sealant layer that gives a tamper evident bond to Polyethylene (PE), Polypropylene (PP), Polyester (PET), Polystyrene (PS), Vinyl (PVC) and glass containers.
- Available with standard or custom print.

Typical Product Attributes

Construction

		SI (µm)	US (mils)
Pulp		889,0	35.0
Wax		25,4	1.0
Paper		71,1	2.8
Aluminum Foil		8,9	0.35
Heat Seal		38,1 - 76,2	1.5 - 3.0
Thickness Tolerance		± 10%	± 10%
Minimum Width		25,4 mm	1.0 inch
Width Tolerance		± 1,6 mm	± 0.0625 inch

Properties

Water Vapor Transmission (WVTR)	Essentially Zero
Gas (O ₂) (GTR)	Essentially Zero

Regulatory Compliance

FDA Compliance	<p>21 CFR 178.3710 Petroleum wax.</p> <p>21 CFR 177.1350 Ethylene-vinyl acetate copolymers.</p> <p>21 CFR 177.1210 Closures with sealing gaskets for food containers</p> <p>21 CFR 176.180 Components of paper and paperboard in contact with dry foods.</p> <p>21 CFR 176.170 Components of paper and paperboard in contact with aqueous and fatty foods.</p>
Drug Master File (DMF)	2518
Other Compliances	USFDA Food Allergen Guidelines; California Proposition 65 Labeling Requirements; Limitations of Heavy Metals in Packaging per CONEG & EU 94/62/EC, Article 11

Original Date: 2016-03-25
 Revised Date: 2017-05-01
 Revision Number: 2
 Created by PEY

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