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PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

## Marlex<sup>®</sup> HHM 5502BN

HIGH DENSITY POLYETHYLENE

This high molecular weight, hexene copolymer is tailored for lightweight blow molded containers that:

- Require excellent stiffness
- Require exceptional processability
- Are durable and recyclable for sustainability

Typical blow molded applications for HHM 5502BN include:

- Ice chests and coolers
- Household and industrial chemical containers
- Food packaging
- Pharmaceuticals

This resin meets these specifications:

- ASTM D4976 - PE 235
- FDA 21 CFR 177.1520(c) 3.2a, use conditions B through H per 21 CFR 176.170(c)
- Listed in the Drug Master File

NOMINAL PHYSICAL PROPERTIES <sup>(1)</sup>	English	SI	Method
Density	---	0.955 g/cm <sup>3</sup>	ASTM D1505
Melt Index, 190/2.16	---	0.35 g/10 min	ASTM D1238
Tensile Strength at Yield, 2 in/min, Type IV bar	4,000 psi	27 MPa	ASTM D638
Elongation at Break, 2 in/min, Type IV bar	600%	600%	ASTM D638
Flexural Modulus, Tangent - 16:1 span:depth, 0.5 in/min	200,000 psi	1,370 MPa	ASTM D790
ESCR, Condition B (100% Igepal), F <sub>50</sub>	35 h	35 h	ASTM D1693
Brittleness Temperature, Type A, Type I specimen	<-103°F	<-75°C	ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1.

MSDS #240370

Revision Date May, 2007

Another quality product from



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# Technical Data Sheet

**ONCOLOR WHITE #05-089 (CC10075392)**

## Color Masterbatch

### Product Description

ONCOLOR WHITE #05-089 (CC10075392)

### General Key Characteristics

ONCOLOR WHITE #05-089 (CC10075392) is a LL/LDPE based Bead product.

### Concentrate

<b>Color</b>	- White
<b>Carrier</b>	- LL/LDPE
<b>Typical Addition Rate</b>	- 2.00 %
<b>Regulatory Information</b>	- Based upon the information provided to us by our suppliers, we certify that, to the best of our knowledge, the product identified on this data sheet, when used at the recommended use rates, alone should not cause the products manufactured to exceed the limits for heavy metals prescribed under the CONEG Model Toxics Legislation; namely that, except as exempted by that model legislation, the sum of the concentration levels of lead, cadmium, mercury and hexavalent chromium present in any such product or component is not to exceed 100 parts per million by weight (0.01%).
<b>Food Contact Status</b>	- Product may suitable for some FDA applications.
<b>Drug Master File</b>	- Drug Master File exists for this product.

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## ONCOLOR WHITE #05-089 (CC10075392)

### Physical

**Product Form** - Bead

### Packaging

ONCOLOR WHITE #05-089 (CC10075392) is supplied in Bead form and packed in 50 lb. boxes, 250 lb PlanetPak™ boxes, or 1000 lb gaylords. The product should be stored in a dry place and kept free of contamination.

### Contact Information

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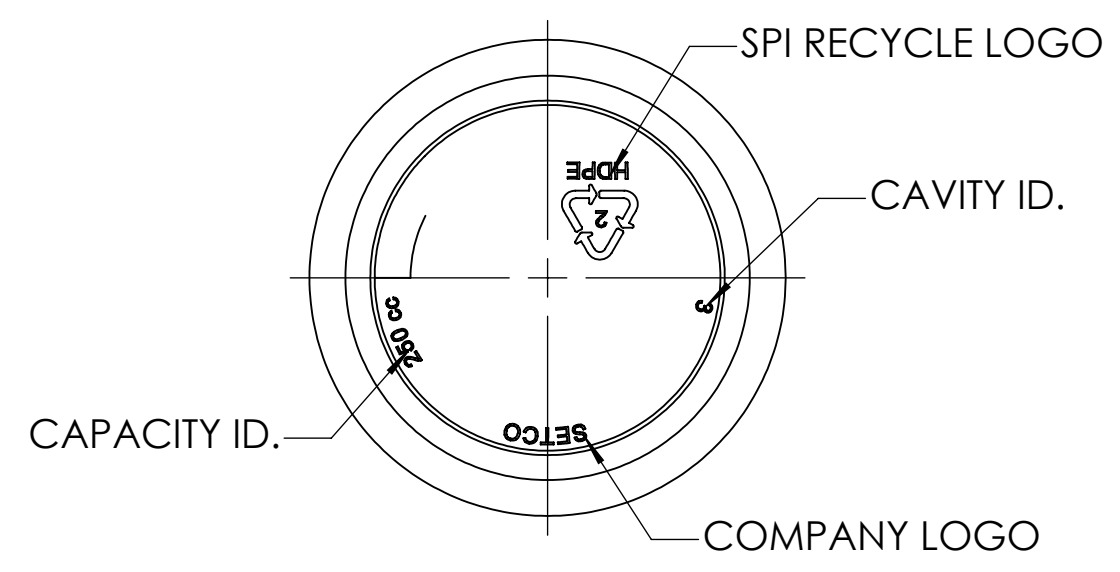
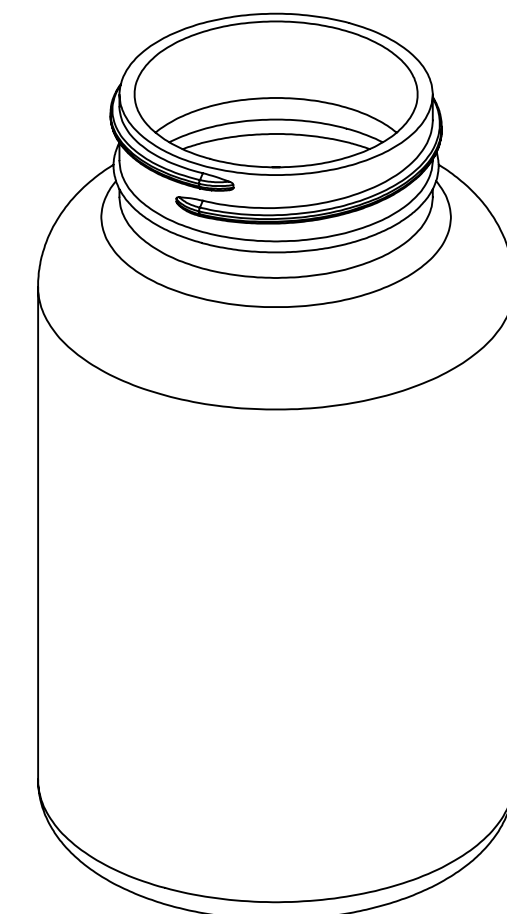
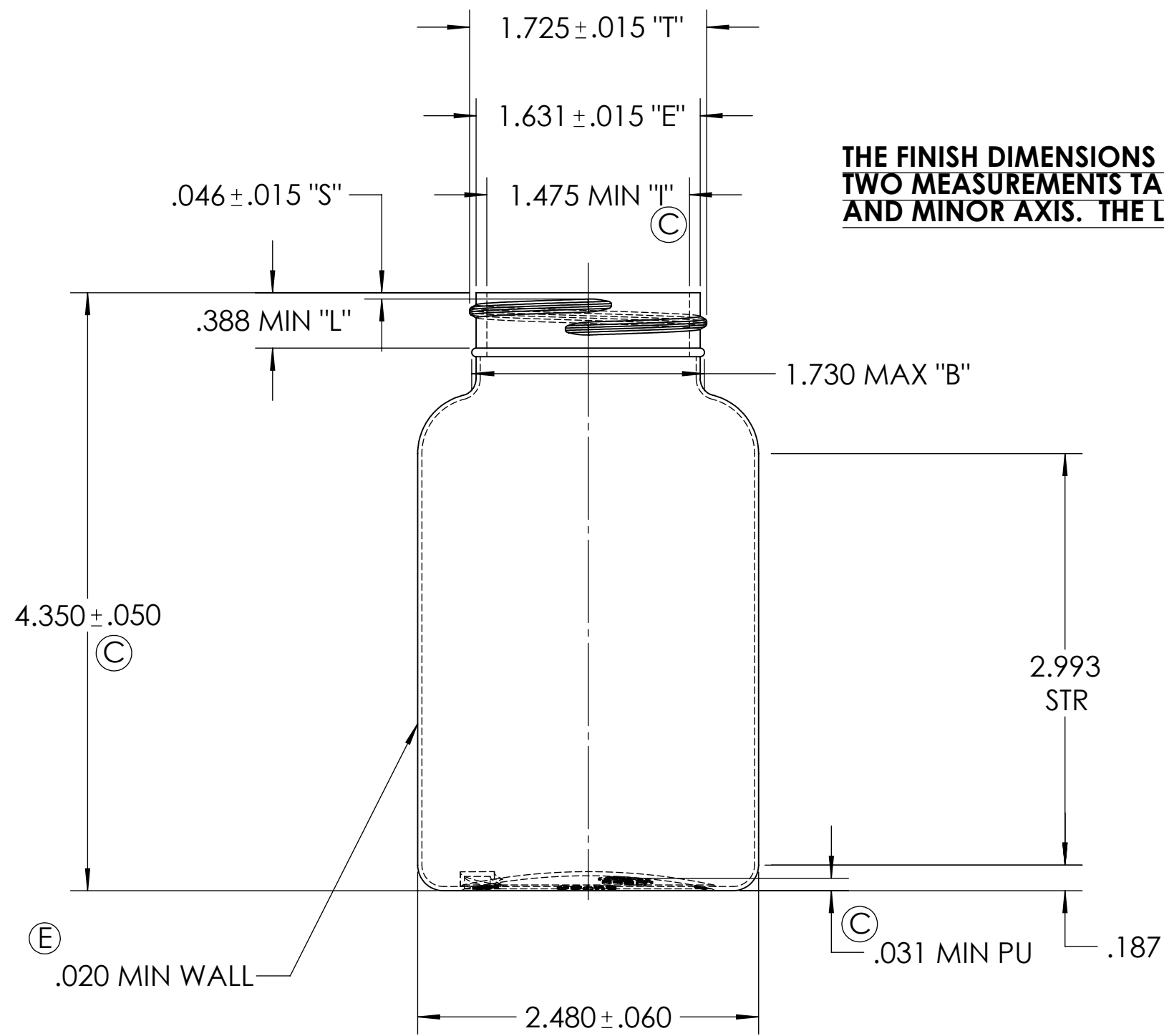
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LET	PER	REVISION	BY	DATE
C	ECO 25	REDRAWN TO NEW SETCO STANDARDS; CHG. 4.350 ± .050 WAS 4.350 ± .032; OFC 281.00 CC ± 7.0 CC WAS 276.5 CC ± 7.0 CC; 1.475 MIN "T" WAS 1.500 MIN "T"; .031 MIN PU WAS .106 ± .031	SMJ	4-4-03
D	ECO0162	22.3 +/- 2 GMS WAS 21.6 +/- 2 GMS	BGG	10/14/04
E	EWR 27080078	ADDED .020 MIN WALL, ADDED PRELIMINARY NOTE	FAB	9/16/08



Ⓔ **THIS DRAWING HAS BEEN RELEASED FOR PRODUCTION**

REFERENCE	ECO 25	DESIGNED BY Steve Johnson	DATE 4-4-03	 4875 EAST HUNTER AVENUE, P.O. BOX 68008, ANAHEIM, CA 92817-0808
		DRAWN BY Steve Johnson	DATE 4-4-03	
	MATERIAL HDPE	WEIGHT 22.3 GMS ± 2.0 GMS Ⓓ	OVERFLOW CAPACITY 281.0 CC ± 7.0 CC Ⓒ	TITLE 250 CC A-LINE PACKER
	DIMENSIONS ARE IN INCHES UNLESS SPECIFIED			ENG. NO. M4250
	TOLERANCE UNLESS SPECIFIED			DRAWING NO. B8451
	ANGLES	NEC. FINISH		REV. E
	FRAC. FINISH	L45SP400		SCALE FULL
				PRODUCT NAME B45PA250GA