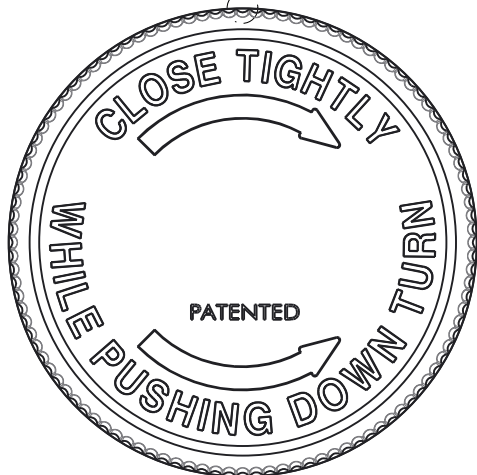


DESCRIPTION	MATERIAL	WEIGHT (REF)
24mm-400 OUTER CLOSURE - TEXT	POLYPRO	2.2g
24mm-400 INNER CLOSURE	POLYPRO	2.1g

SEE DECORATION DETAIL



NOTES:

DIAMETERS TO BE TAKEN AS AVERAGE

8 TPI THREAD CONSTRUCTION

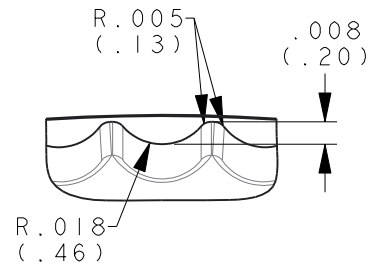
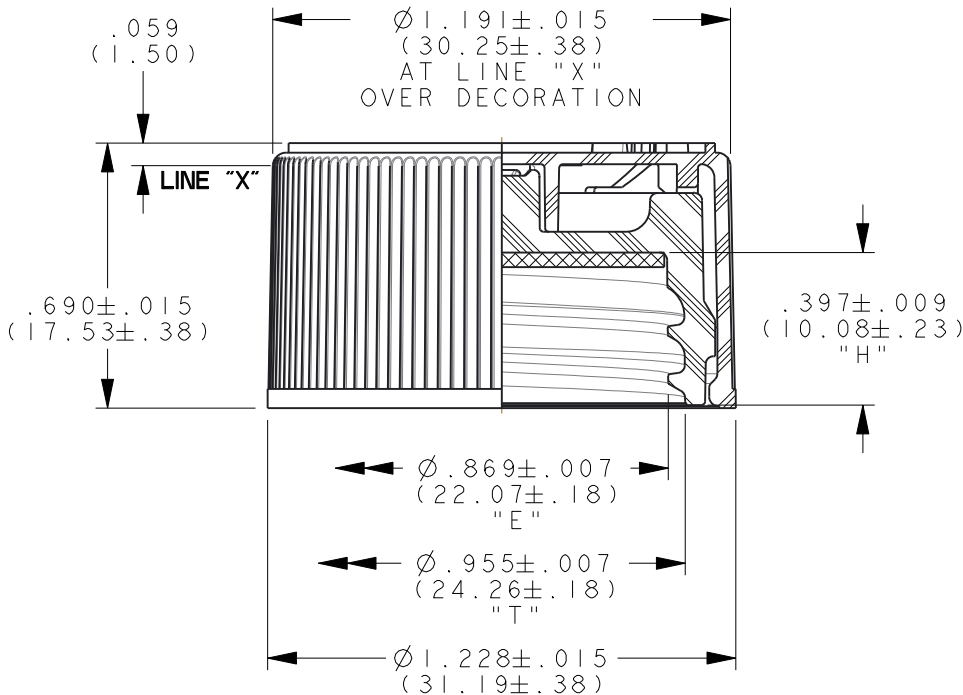
SEE DRAWING QIM-500-A105 FOR SPECIAL FINISH CONSIDERATIONS

SUGGESTED APPLICATION TORQUE:
12-17 IN-LBS (1.4-1.9 N-M)

CAVITY NUMBER TO APPEAR ON INSIDE TOP SURFACE OF BOTH OUTER AND INNER CLOSURES

ENGLISH DIMENSIONS IN INCHES
METRIC DIMENSIONS IN (mm)

SUPERSEDES DWG# K7021 AND QIM-500-A91

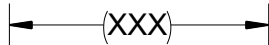


DECORATION DETAIL

REFERENCE ONLY
SCALE 15:1

108 EQUALLY SPACED CUTS

REV. A - 2/12/2018 - EPH
#RCT170564



REFERENCE DIMENSIONS ARE NOT INSPECTED AND NO TOLERANCE APPLIED



INSPECTION DIMENSIONS ARE VERIFIED WITH TOLERANCE

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION



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SIZE AND STYLE: CR24400FXUS	DRAWING TYPE: CUSTOMER
DESCRIPTION: 24mm-400 CR4 CHILD RESISTANT CLOSURE W/ TEXT INSTRUCTIONS	
DRAWING NO: QIM-500-A128	PROJECT NO:
CREATED BY: L BROZELL	CREATION DATE: 09/27/11
DRAWING REVISION: A	SHEET 1 of 1
SCALE: 2:1	SHEET SIZE A