



**SPECIFICATION
NECK FINISH
45SP400**

KEY	MAX	MIN
T	1.740	1.710
E	1.646	1.616
H	0.418	0.388
S	0.061	0.031
I		

Rev. B Min. wall thickness added, 11-22-2013

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	AS	03-16-10
TOLERANCES:	CHECKED	NP	03-16-10
FRACTIONAL ± 1/16	ENG APPR.	AMIT SHAH	03-16-10
ANGULAR: MACH ± 1° BEND ± 1°	MFG APPR.	CB	03-16-10
TWO PLACE DECIMAL ± .05	Q.A.	JS	11-22-13
THREE PLACE DECIMAL ± .005	COMMENTS:		
Min. wall thickness 0.012	O'FLOW: 265.0 ± 10.0cc		
INTERPRET GEOMETRIC TOLERANCING PER:	Weight: 22.5 ± 2.0gms		
MATERIAL			
HDPE			
FINISH			
45SP400			
DO NOT SCALE DRAWING			

TIM PLASTICS, INC.

TITLE:
**225cc WIDE MOUTH ROUND
(45SP400)**

SIZE	DWG. NO.	REV
A	10010225	B

SCALE: 1:1 SHEET 1 OF 1

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