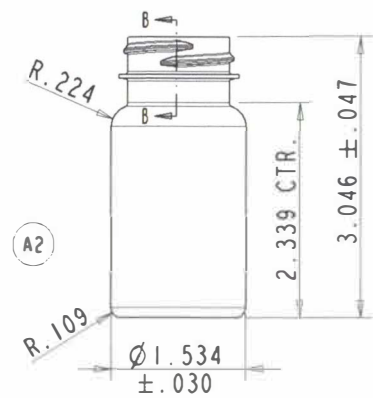
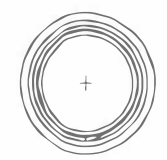


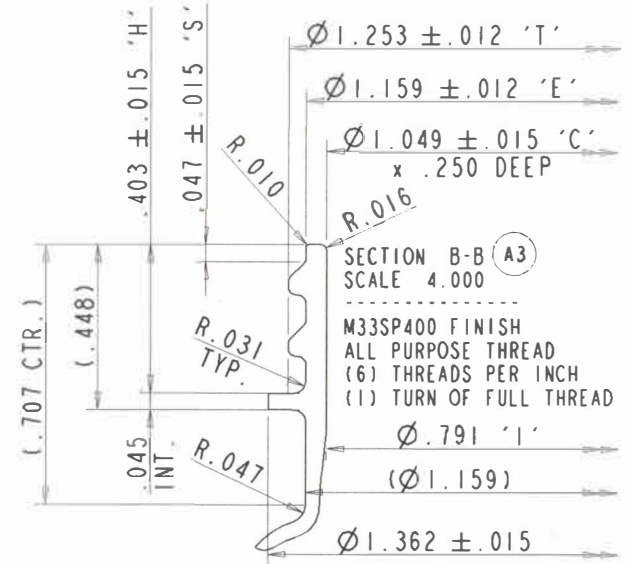
REV	DATE	BY	REVISION
A	092810	RRJ	REMOVED NOTES 5 & 6. A2 REMOVED DIM'S 2 ØB1 & 1.095. A3 REVISED THREAD DETAIL.
B	100215	ES	REDRAWN FROM 3198-0203-A
C	050917	ES	UPDATED PUSHUP-ENGRAVING.
D	081518	ES	ADDED MIN. WALL LOCATION & NOTE 5.



SCALE 0.750

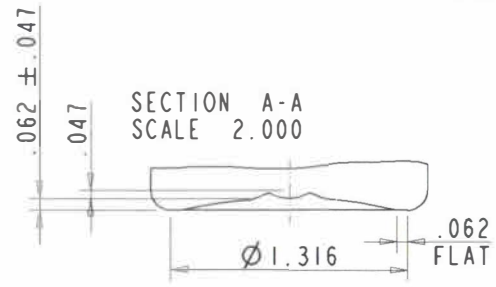


Ø.012" MIN. WALL

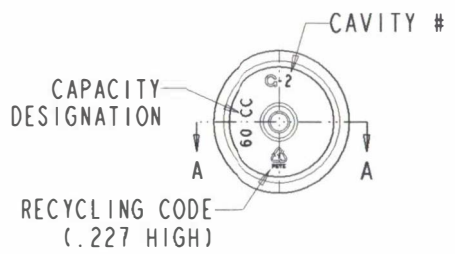


SECTION B-B A3
SCALE 4.000

M33SP400 FINISH
ALL PURPOSE THREAD
(6) THREADS PER INCH
(1) TURN OF FULL THREAD
Ø.791 'I'
(Ø1.159)



SECTION A-A
SCALE 2.000



(A1) NOTES:

- 1 - MOLD NO. NB-400116
- 2 - MAX. VARIATION IN AVERAGE DIAMETER BETWEEN TOP AND BOTTOM NOT TO EXCEED .010
- 3 - ALL DIMENSIONS APPLY AS MOLDED
- 4 - MAXIMUM OUT OF ROUNDNESS ON BODY OF CONTAINER NOT TO EXCEED .015.
- 5 - .012" MIN. WALL THICKNESS.

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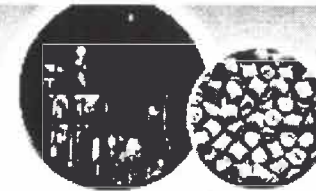
FILE NAME:
XXXX_60cc-STR-SIDE
(15-083-01-D)

Performance
484-825-0569
60 cc CT ROUND WIDE MOUTH PACKER
M33SP400 FINISH
SIZE DRAWN BY: C
DWG NO. 3198-0203-D
SCALE: 1:4 | DATE: 08-28-2010 | SHEET 1 OF 1

13.8 SQUARE INCHES	3.74 SQUARE INCHES	10.0 ±1.0	PET	74.7 ±3.0 cc (2.53 ±.10 fl oz)
SURFACE AREA BELOW BASE OF BECK	AREA AT PART LINE BELOW BASE OF BECK	GRAMS	NAT'L.	OVERFLOW CAPACITY

Gartrono PET Resin

Specification Sheet



Polyester Bottle Grade Resin						
Properties	Unit	Test Method	Test Equipment	Novatex Specifications		
				A 74 / A 76	A 80	A 84
Intrinsic Viscosity (IV)	[dl/g]	PV-07040.5 ^a	Capillary Viscometer	0.76 ± 0.02 ^a	0.80 ± 0.02 ^a	0.85 ± 0.02 ^a
DEG Content	%	PV-09040	Gas Chromatograph	≤ 1.5	≤ 1.5	≤ 1.5
Acetaldehyde (AA)	ppm	Cobarr 201/A ¹	Gas Chromatograph	< 1.0	< 1.0	< 1.0
Moisture Content	%	PV-07109.5	MEECO	0.4 Max	0.4 Max	0.4 Max
Melting Point (DSC)	[°C]	PV-07089.2	Mettler DSC	247 ± 2	247 ± 2	247 ± 2
Color No. Hunter Lab	LH	PV-07136.1	BYK Gardener	≥ 83	≥ 83	≥ 83
Color No. Hunter Lab	*bH	PV-07136.1	BYK Gardener	0 ± 1.25	0 ± 1.25	0 ± 1.25
No. of Chips/gram	No.	Manual	-	61 ± 3	61 ± 3	61 ± 3

Specifications as per Zimmer test methods. Details of method can be provided upon request.

¹ As per Sinco method

^a IV is done according to PV-07040.5- Solvent is Phenol/Dichlorobenzene using ubbelohde type 1(c) capillary viscometer at 25°C.

≤ read as less than or equal to

≥ read as greater than or equal to

The information and the data contained here is believed to be correct and there are FDA/EEC compliance certifications and other major food grade approvals available and can be provided upon request.



Technical Data Sheet

Colors and Additives for Plastics

Liquid White

Product # 11989F	Std. Lot # 10095501	Customer: COLORCO, INC.
Resin: PET	Customer ID: WHITE	Address: 1261 W. ELIZABETH AVE. LINDEN, NJ 07036
Usage %: 1.30	Wt./Gal.: 19.0	Regulatory: FDA
Additives: N/A		Carrier: Ester Type Plasticizer

<u>Specification</u>	<u>Test Method</u>	<u>Parameters</u>
<i>Appearance</i>	Visual	Free-flowing liquid with no or minor separation of phases and free from mechanical impurities.
<i>Color Variance</i>	Instrumental TM-02-014	Total color difference should not exceed 1.0 CIE Lab Units. (1.5 CIE Lab Units for Fluorescents).
	Visual TM-02-014	No or minor visual color difference**
<i>Density (Wt./Gal.)</i>	TM-02-017*	Variance should not exceed +/- 5% of the standard
<i>Fineness of Pigment Dispersion (Grind)</i>	TM-02-019*	Below 20 μ m (6 or higher on Hegman Grind Gauge)
<i>Dynamic Viscosity</i>	TM-02-016*	<input type="checkbox"/> 900-3500 cP (for transparent) <input checked="" type="checkbox"/> 8000- 13000 cP (for opaque) <input type="checkbox"/> 1900-6000 cP (for Injecta Products) <input type="checkbox"/> Other

* Riverdale Color's internal standards.

** All comparisons are vs the approved sample of liquid colorant

QR-02-114 Revision: B 04/17/15

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Web site: www.riverdalecolor.com

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