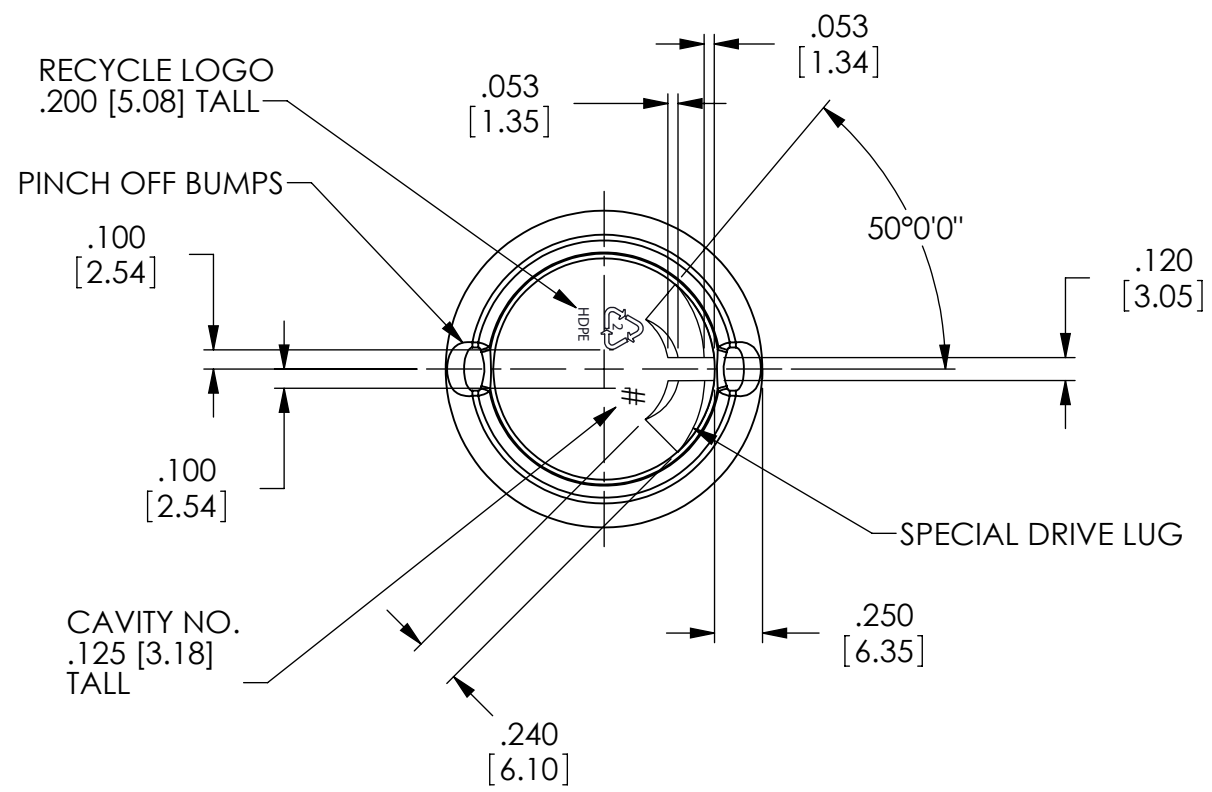
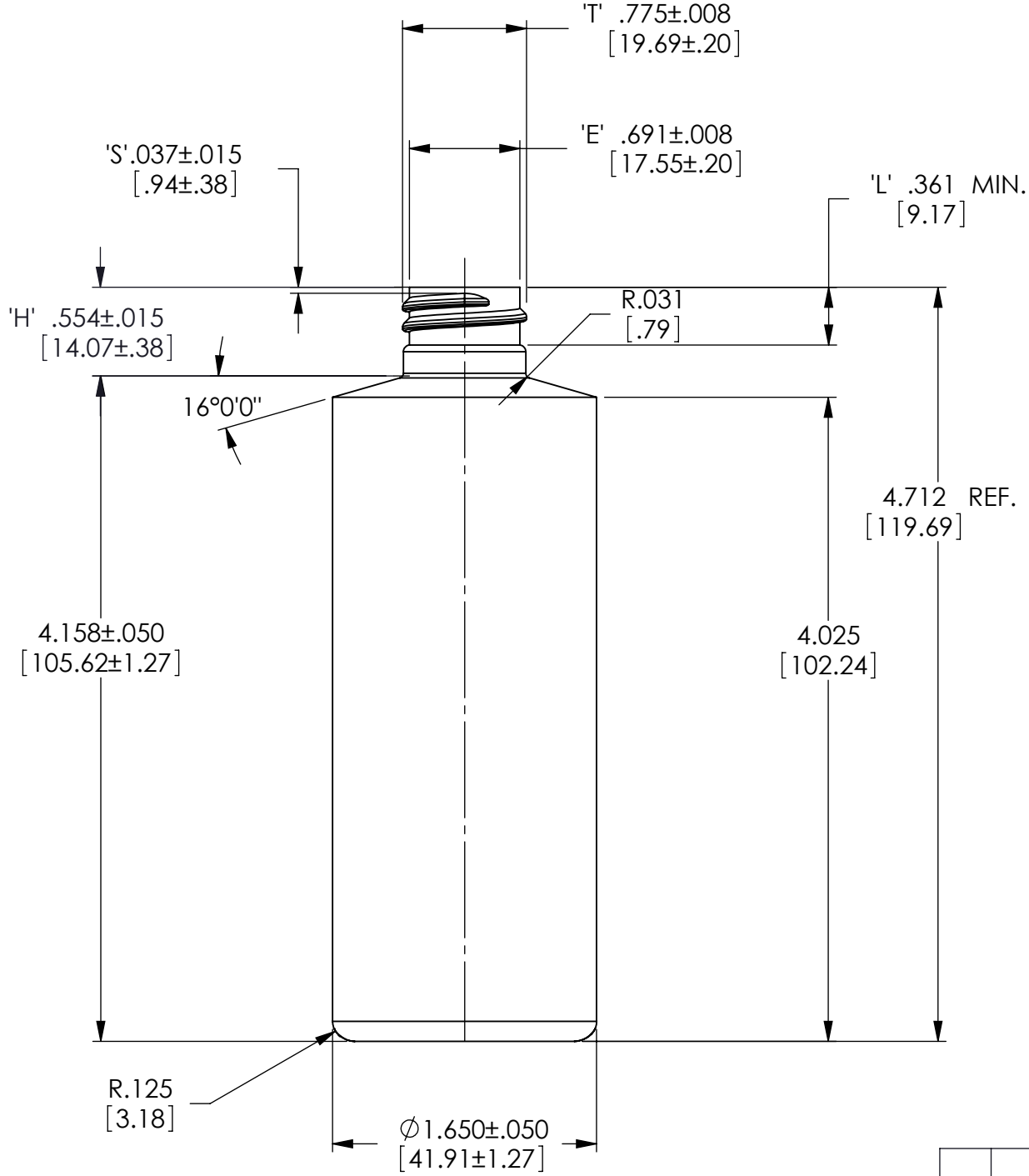
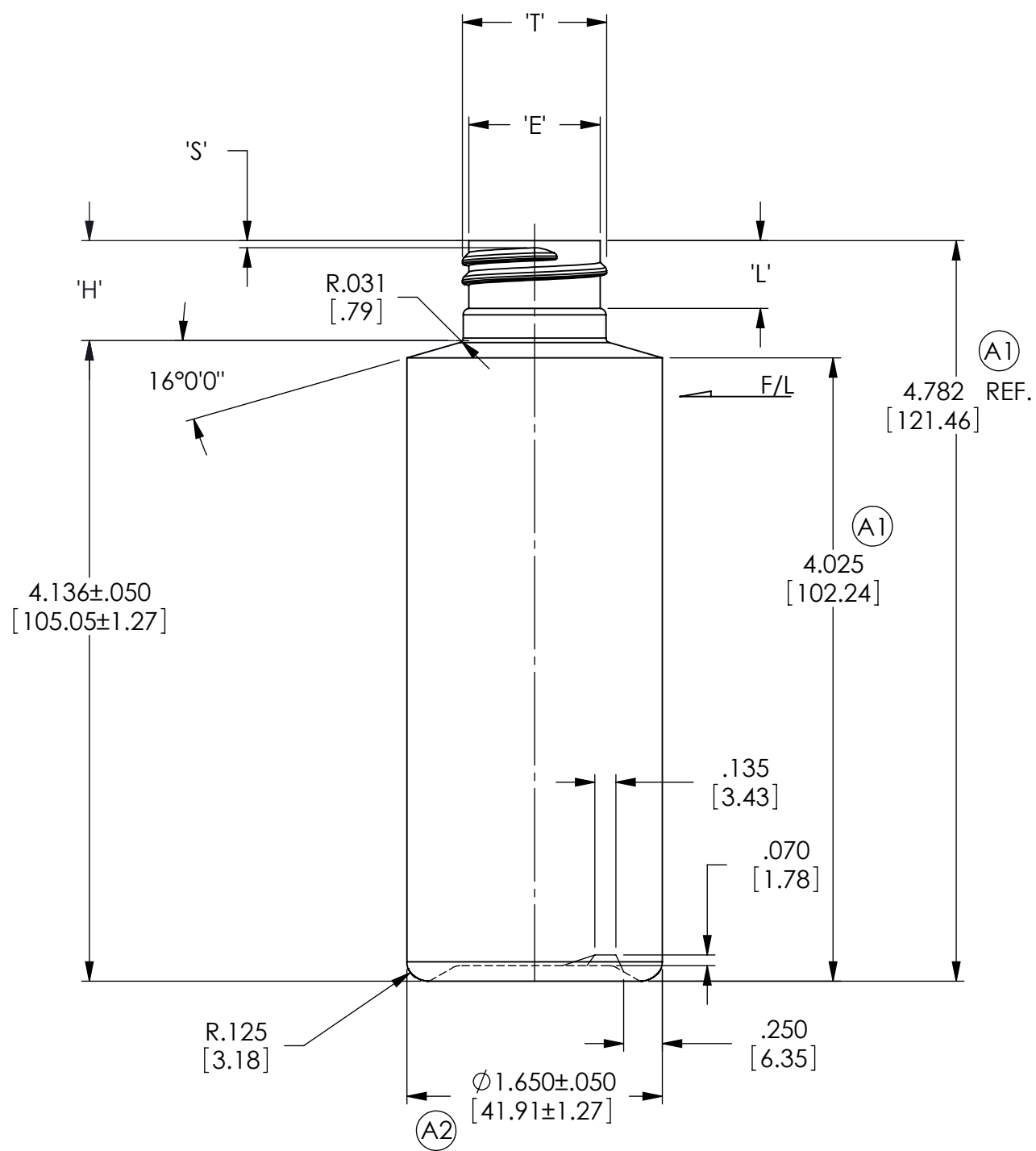


M20-SP410



No.	Rev.No.	Description	Date
B1	1130	ISO VIEW ADDED	SEPT. 10/09
A2	1130	DIAMETER WAS 1.655 [42.04]	AUG. 14/09
A1	1130	HEIGHT INCREASED .028 [0.71]	AUG. 14/09

Neck Finish: M24-SP410		Gram Wt.: 13 ±1.5			
'T'	'E'	'H'	'S'	'L'	'W'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	_____
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	_____
HELIX ANGLE: 2° 34'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		

Drawing checked specifically for:
 Neck finish:
 Weight:
 Capacity:
 Material:
 Special Requests:
 Product design to be approved before mould cavities are machined.
 Approved BY
 Date:
 This drawing subject to standard industry tolerances S.P.I

Capacity to fill level before decorating	118ml ±5
Capacity to fill level after decorating	_____
Overflow Capacity before decorating	134.5ml ±5
Overflow capacity after decorating	_____

Drawn By: 1130	Desc. 4oz. CYLINDER
Scale: 1-1 Date: AUG.12/09	
Bottle Mat'l: HDPE	
Cad Name:	